

536

DART AEROSPACE LTD	Work Order:	24064
Description: 204/205 GHW Lug	Part Number:	D2736-1
Drawing: D2736 Rev. A	Qty:	40/36

Step	Location	Procedure	By	Date	Qty												
1	EXPEDITING	Open W/O	SP	05/08/12	40												
2	STORES	Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D2591</td><td>Lug</td><td>B23689</td></tr><tr><td>1</td><td>D2735-1</td><td>Lug Bracket</td><td>B23690</td></tr></table>	Qty	Part Number	Description	Batch	1	D2591	Lug	B23689	1	D2735-1	Lug Bracket	B23690			
Qty	Part Number	Description	Batch														
1	D2591	Lug	B23689														
1	D2735-1	Lug Bracket	B23690														
3	WELDING	Weld as per QSI 004 and Dwg D2736 using locating Jig DT 8092-1 Steel rod Batch M16961	CPL	05.08.29	36												
4	QC	Inspect Level 5	CPL	05.08.29	36												
5	QC	Inspect Level 9	05/09/06	36													
6	FINISHING	Powder Coat White (Ref. 4.3.5.2) as per QSI 005 4.3	FC	05/09/09	36												
7	QC	Inspect Level 3	MM	05 09 09	36												
8	STORES	Identify and Stock	DL	05/09/13	36												
9	EXPEDITING	Close W/O Cost / Part: 19.67 542 05/09/14 (36) 18.99	05/09/14	36													

Rev	Date	Change	Revised By	Approved
A	98.01.19	New Issue		BW
B	99.08.09	Reformat, add inspection level	EC	
C	00.04.12	Revised Step #6, in house powder coating	EC	
D	02.03.26	Added batch # for welding rod	NG	02-03-26

RELEASED

02/03/26

UNDER REVIEW

03.03.26 RF

incorporated into D205-641-004

Jed/01.12.01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

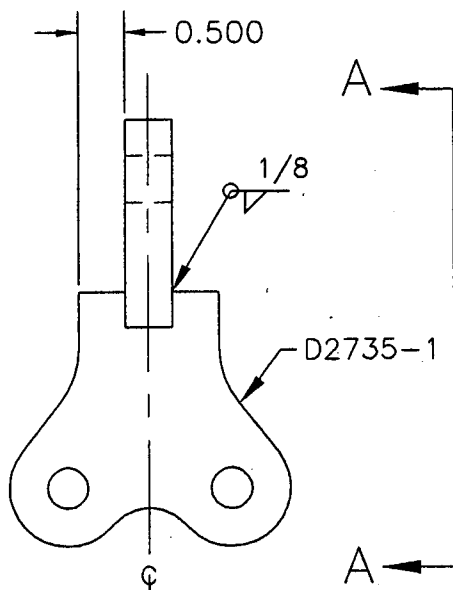
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DP Date: 05/09/14

NOTE: Date & initial all entries

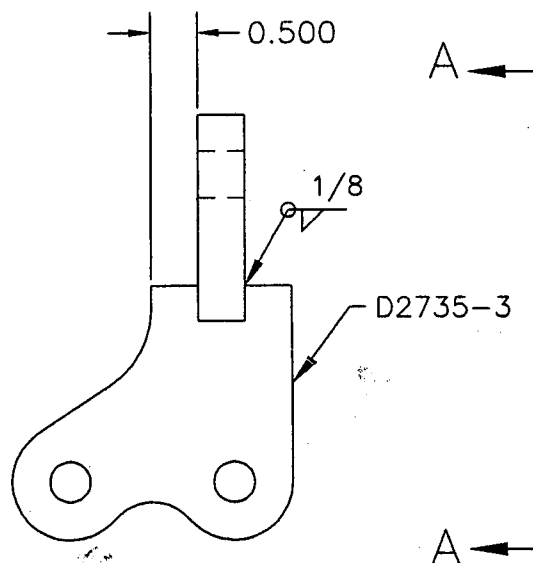
QA: N/C Closed: _____ Date: _____



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2736	REV. A SHEET 1 OF 1
DATE 97.12.18		TITLE LUG ASSEMBLY	SCALE NTS
A	97.12.18	NEW ISSUE	



D2736-1 LUG ASSEMBLY



D2736-3 LUG ASSEMBLY

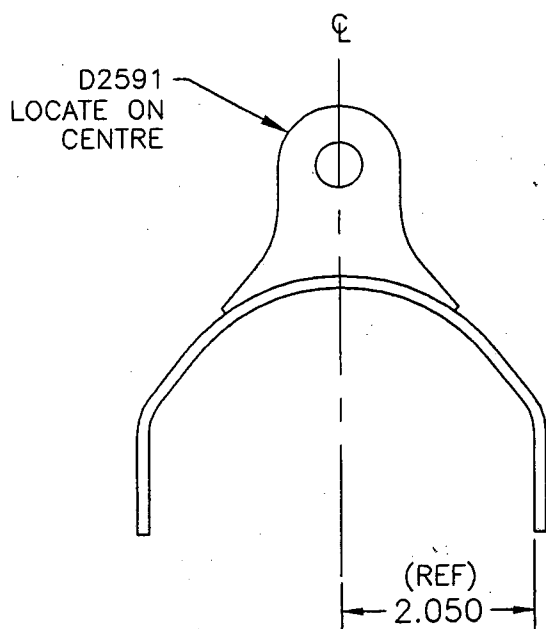
SHOP COPY

RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 024064



VIEW A-A

NOTES:

WELD PER DART QSI 004

FINISH: POWDER COAT WHITE PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED.

PART IS SYMMETRIC ABOUT CENTRE-LINES (CL)

RELEASED
97/12/24 DS

ECN 057

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 11, 2005
01:37 pm

Work Order No : 0024064
Project Name : D2736-1
Project For : WK536
Work Order Type : Main
Main WO Number :
House Part Number : D2736-1
Description : Lug Assembly
Manufactured : Yes
Amount Req'd : 40
Amount Done : 0
Start Date : 08-11-05
Est Finish Date : 09-04-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00